

# Catch Issues Early. Keep Production Flowing.

At a water bottling plant, small issues can turn into big losses. Minitab Real-Time SPC gives every member on the floor the ability to detect and correct process variations before they become costly problems.

### Operator/Technician

Operators need to keep production running smoothly, but small process variations can quickly escalate into costly errors and downtime.

#### How Minitab Real-Time SPC Helps:

- Instant alerts when a process drifts out of control
- Prevents small issues from becoming major setbacks
- Reduces waste and rework, improving efficiency

## **Quality Engineer**

Quality Engineers maintain strict quality standards but are often stuck reacting to problems after they've already caused waste and delays.

#### How Minitab Real-Time SPC Helps:

- Real-time visibility into production data
- · Detects process shifts before problems multiply
- Enables deeper analysis with Minitab Statistical Software

## **Plant Manager**

The plant manager oversees production, efficiency, and quality, needing real-time visibility to prevent issues before they impact profits.

#### How Minitab Real-Time SPC Helps:

- Provides a big-picture view of operations in real time
- · Identifies issues by shift, production line, or lot
- Reduces waste, downtime, and production costs



See How Minitab Real-Time SPC Can Optimize Your Production Process